



789 PARK AVE., HUNTINGTON, N.Y. 11743

# SERVICE LETTER

SAAB 340

## EQUIPMENT:

COMMUNICATIONS, PASSENGER ADDRESS AND CABIN INTERPHONE SYSTEM (PACIS), PILOTS' HANDSET CRADLE P/N 497-0114 AND ATTENDANT HANDSET CRADLE P/N 497-0014.

## SUBJECT:

Awareness of maintenance technicians of the two different voltage type bulbs located in the indicator switches of the cradle, and use of proper tooling to remove bulbs.

## REFERENCE:

Component Maintenance Manual with IPL, Handset and Cradle Assembly P/N 497-0100, 497-0014, 497-0114 (ATA 23-44-11)

## GENERAL:

It has been noted that there is a tendency for maintenance personnel to place the wrong bulb type (voltage) in the indicator switches. It should be noted that there are two different bulbs used in these switches, the upper bulb (P/N L235A017-10) is rated at 6 Volts and the lower bulb (P/N L235A017-11) is rated at 28 Volts. Interchanging these bulbs can lead to bulb damage or improper illumination, and improper logic function.

In order to remove and install these bulbs properly, it is recommended that the appropriate tool for a T 1-3/4 bulb be used, such as; WECO P/N 55BA or NEUSES P/N N-553A bulb extraction/insertion tools.

SL91-1

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