



SERVICE BULLETIN

**Interface Unit IU-1405A
Part Number 4000837-0501**

Unit Mod 6

Replace obsolete hardware

Reason for Change:

Product improvement to ease unit assembly

Summary:

As field implementation of this modification is not viable, customers with affected units in service who desire this product improvement should return the unit to Telephonics for this purpose.



PART 1, PLANNING

1. **Effectivity**
IU-1405A, Part Number 4000837-0501, Serial Numbers prior to T2010.
2. **Reason**
New hardware speeds unit assembly. Existing hardware is no longer available.
3. **Description**
This change replaces existing fasteners with captive hardware.
4. **Compliance**
This is an optional change that can be done at operator's convenience. Telephonics recommends the change be accomplished at the next servicing of the unit.
5. **Approval Statement**
This service bulletin contains no modification information that revises the approved configuration and therefore does not require governmental or other regulatory agency approval.
6. **Manpower**
N/A
7. **Weight and Balance**
None.
8. **Electrical Load Data**
Not Changed.
9. **Software**
N/A.
10. **References**
4000837-0501 IU-1405A Assembly
11. **Affected Publications**
006-05961-0002 IU-1405A Maintenance Manual
12. **Warranty**
This modification will be performed at no charge for units in warranty.



PART 2, MATERIAL INFORMATION

N/A (Return to Telephonics)

PART 3, ACCOMPLISHMENT INSTRUCTIONS

Please call the Telephonics Product Support Department at (631) 755-7004 for return instructions. Reference should be made to this service bulletin and PCN 379-0207 when calling and on mailing labels used for unit returns.

PART 4, IDENTIFICATION PROCEDURE

N/A (Return to Telephonics)

For additional information contact:

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